



The Solution's in the CURE

7/12/12

Project: Prep and paint (Over coat system and full removal system) of fishing vessel above waterline and full removal below water line.

Overcoat above water line system and interior areas to be painted (engine room and bow sleeping area.

- 1) Apply a soluble salt remover (Clor-id, Hold Tight 102, Salt Away) to remove any salt contamination
- 2) SSPC SP12 (Low Pressure Wash) min. 3000 P.S.I. entire surface to be painted.
- 3) SSPC SP2 (Hand Tool Cleaning) or SSPC SP 3 (Power Tool Cleaning) on all visible rusted areas.
- 4) SSSP 1 (Solvent Cleaning) to remove any contaminants (Grease, oil) to prepared areas.
- 5) Prime coat bare steel with MC-MIOZinc 100 @ 3 to 5 mils DFT.
- 6) Intermediate coat entire surface with MC-CR 100 @ 2 to 4 mils DFT.
- 7) Top coat entire surface with MC-Luster 100 in desired color @ 2 to 4 mils DFT.

Full removal above water line system.

- 1) Apply a soluble salt remover (Clor-id, Hold Tight 102, Salt Away) to remove any salt contamination
- 2) SSPC SP12 (Low Pressure Wash) min. 3000 P.S.I. entire surface to be painted.
- 3) SSPC SP10 (Near White Blast Cleaning) on all areas to be coated
- 4) Full Prime coat bare steel with MC-MIOZinc 100 @ 3 to 5 mils DFT
- 5) Stripe coat all welds, nuts bolts or any other irregular surfaces with MC-MIOZinc 100 @ 3 to 5 mils DFT.
- 6) Intermediate coat entire surface with MC-CR 100 @ 2 to 4 mils DFT.
- 7) Top coat entire surface with MC-Luster 100 in desired color @ 2 to 4 mils DFT.

Full Removal below water line.



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- 1) Apply a soluble salt remover (Clor-id, Hold Tight 102, Salt Away) to remove any salt contamination
- 2) SSPC SP12 (Low Pressure Wash) min. 3000 P.S.I. entire surface to be painted.
- 3) SSPC SP10 (Near White Blast Cleaning) on all areas to be coated
- 4) Full Prime coat bare steel with MC-MIOZinc 100 @ 3 to 5 mils DFT
- 5) Stripe coat all welds, nuts bolts or any other irregular surfaces with MC-MIOZinc 100 @ 3 to 5 mils DFT.
- 6) Intermediate coat entire surface with MC-Tar 100 (Red Oxide) @ 5 to 7 mils DFT.
- 7) Stripe coat all welds, nuts bolts or any other irregular surfaces with MC-Tar 100 @ 3 to 5 mils DFT.
- 8) Top coat entire surface with MC-Tar 100 (Black) @ 5 to 7 mils DFT.

The MC-Tar can be top coated with a anti-foul ant coating after proper curing which can vary depending on humidity and temperatures,

Wasser's accelerator can be used to reduce recoat times.

Note: Consult Product Data Guide for recoat times.

Any question please call.

Thank you,
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